

## Formation of a Hydrogen Insertion Compound of Hydrated Molybdenum Oxide from Hydrogen Molybdenum Bronze

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**Synopsis.** It was found that hydrogen molybdenum bronze,  $\text{H}_{0.3}\text{MoO}_3$ , turns into a hydrogen insertion compound of hydrated molybdenum oxide in a 1M HCl aqueous solution at 353 K. It was predictable that the compound has a composition of  $\text{H}_{0.15}\text{MoO}_3 \cdot 0.88\text{H}_2\text{O}$  and is identical with  $\text{Mo}_8\text{O}_{15}(\text{OH})_{16}$  or a similar compound.

Hydrogen molybdenum bronzes are interesting materials and have been studied extensively.<sup>1–6)</sup> The authors have studied the stability of bronzes and have found that one member,  $\text{H}_{0.3}\text{MoO}_3$ , changes into a new compound upon treatment at 353 K in a 1M HCl aqueous solution (1 M=1 mol dm<sup>-3</sup>). In the present study, a characterization of this compound was achieved.

### Experimental

**Preparation.** The sample was prepared from  $\text{H}_{0.3}\text{MoO}_3$  in a 1M HCl aqueous solution at 353 K for one week. It was filtrated, washed by water, and then vacuum dried.

**Measurements.** Powder X-ray diffraction patterns were obtained by using a RIGAKUDENKI GEIGER D-1 FLEX diffractometer with  $\text{Cu K}\alpha$  radiation. Samples for X-ray diffraction measurements were mixed with an internal standard (ca. 5 wt% Si powder). The IR spectra were recorded at room temperature by using a JASCO 701G spectrophotometer. Samples for this measurement were pressed into disks (ca. 0.5 wt% in KBr). TG-DTA was carried out on a MAC SCIENCE TG-DTA 2000 at a heating rate of 10 K min<sup>-1</sup>. The sample weight for the measurement was ca. 20 mg. The hydrogen contents of the samples were determined chemically by Choain and Marion's method.<sup>7)</sup>

### Results and Discussion

The prepared sample was powder with a bluish gray color. The X-ray diffraction pattern and IR spectrum of the sample are shown in Figs. 1 and 2, respectively. The observed diffraction peaks in Fig. 1 and the IR bands in Fig. 2 are clearly different from those of  $\text{H}_{0.3}\text{MoO}_3$ . Those marked with the symbol ★ in these Figures correspond to those of  $\text{MoO}_3$ . The diffraction peaks with the symbol ○ correspond to those of  $\text{Mo}_8\text{O}_{15}(\text{OH})_{16}$ , which have been synthesized from a mixture of  $\text{MoO}_3 \cdot 2\text{H}_2\text{O}$  and Mo metal by Glemser and Lutz.<sup>8)</sup> According to chemical analysis, the sample contained 0.10 hydrogen atom/Mo atom. Figure 3 shows a TG-DTA curve of the sample. Endothermic peaks appear at 429 and 477 K, and an exothermic peak appears at 621 K. Both endothermic peaks are followed by a large weight loss, which corresponds to 4.2 and 2.6 wt%, respectively. The peak temperature of 429 K is comparable to the releasing temperature of hydrate-water in yellow  $\text{MoO}_3 \cdot \text{H}_2\text{O}$ .<sup>9)</sup> By H-NMR a Pake-doublet ( $r=0.15$  nm) can be observed. Thus, the peaks can be attrib-

uted to the release of two kinds of hydrate-water, and a gradual weight loss continues until 573 K after their release. The exothermic peak at 621 K is followed by a weight gain (0.2 wt%). The peak might be attributed to the oxidation of the sample. The structural change at each DTA peak has been investigated. The results by X-ray diffraction and IR spectroscopy measurements are also shown in Figs. 1 and 2. With the release of two kinds of hydrate-water, the diffraction peaks and IR bands without the symbol ★ exhibit apparent changes. On the other hand, those with the symbol exhibit no or little change below 573 K. After the exothermic peak, the sample perfectly changes into  $\text{MoO}_3$ . The hydrogen contents of the samples heated at 448, 493, 573, and 673 K were 0.09, 0.07, 0.04, and 0.00 H atom/Mo atom, respectively. This shows that a large portion of the inserted hydrogen atoms are released in the temperature region which corresponds to a gradual TG loss. Thus, the release of hydrogen may be associated with a gradual TG loss. On the basis of the above results, the authors propose that the newly found compound by an HCl treatment of  $\text{H}_{0.3}\text{MoO}_3$  is a hydrogen insertion compound of

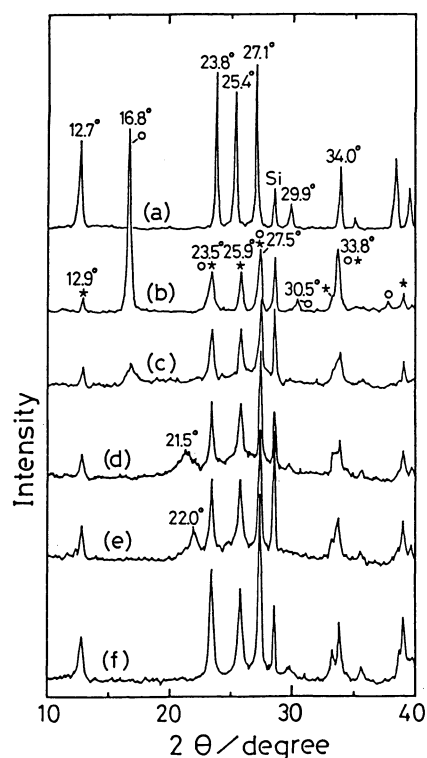


Fig. 1. Powder X-ray diffraction patterns of  $\text{H}_{0.3}\text{MoO}_3$  (a), the sample as prepared (b), the sample heated in air at 448 K (c), at 493 K (d), at 573 K (e), and at 673 K (f).

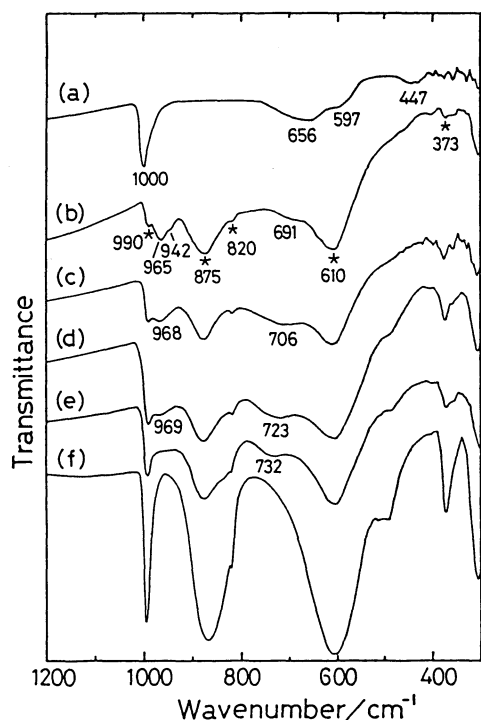


Fig. 2. IR spectra of  $\text{H}_{0.3}\text{MoO}_3$  (a), the sample as prepared (b), the sample heated in air at 448 K (c), at 493 K (d), at 573 K (e), and at 673 K (f).

hydrated molybdenum oxide. However, it is also concluded that the sample is not single phase and contains  $\text{MoO}_3$ .

The total composition of the as-prepared sample was  $\text{H}_{0.10}\text{MoO}_3(\text{H}_2\text{O})_{0.59}$ . This composition corresponds to a formula of  $0.36\text{MoO}_3 + \text{H}_{0.15}\text{MoO}_3 \cdot 0.88\text{H}_2\text{O}$  ( $0.36\text{MoO}_3 + 0.08\text{Mo}_8\text{O}_{15.40}(\text{OH})_{15.95}$ ). This formula means that the content of  $\text{MoO}_3$  is 33.5 wt%. On the other hand, the content of  $\text{MoO}_3$ , by an estimation from the change in the intensity ratio of the characteristic diffraction peak at  $25.9^\circ$  by adding known amounts of commercial  $\text{MoO}_3$  to the sample, has been 50 wt%, although the intensity of the peak at  $25.9^\circ$  for  $\text{MoO}_3$  is appreciably small than that of the peak at  $16.8^\circ$  for the new compound. The real content might deviate from the estimated value to some extent because of the uncertainty of the assumption regarding the estimation that  $\text{MoO}_3$  in the sample had

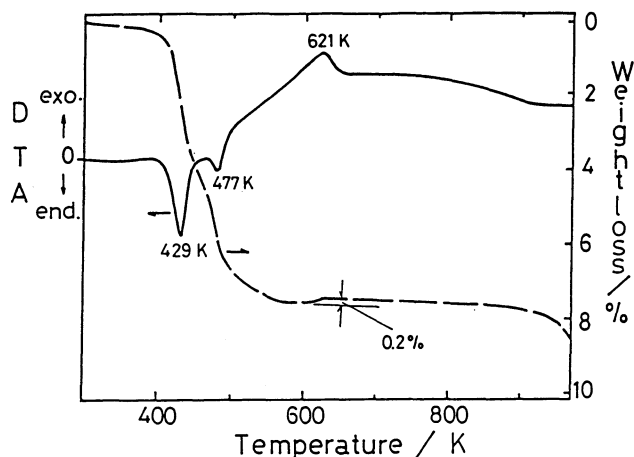


Fig. 3. TG-DTA curve of the sample as prepared.

the same diffraction peak intensity as the commercial one. It is therefore considered that the estimated value supports the above-mentioned large content of  $\text{MoO}_3$  (33.5 wt%). On the basis of this discussion and the similarity in the X-ray diffraction pattern, the compound can be predicted to be  $\text{H}_{0.15}\text{MoO}_3 \cdot 0.88\text{H}_2\text{O}$  which is identical with  $\text{Mo}_8\text{O}_{15}(\text{OH})_{16}$  or a similar compound. A synthesis of the compound as a single phase is in progress.

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